

Sub-System Assembly	Equipment Component & Tag	Associated Alarm Message(s)	Troubleshooting & User Action
Label Conveyor with Label Applicator	MO3401 / SC3401 - Labelling Conveyor Motor & Drive	MO3401-Labelling Conveyor Induction Motor Run Feedback Alarm / SC3401 - Drive Alarm	Check MCB status in control panel and drive health. Reset MCB verify wiring and acknowledge on SCADA.
	PE3001 - Trigger Signal to Helper Code	PE3001 - Trigger Signal to Helper code Alarm	Clean optical lenses on trigger sensor PE3001 check wiring and acknowledge on SCADA.
	PE3401 - Shipper Presence Detect	PE3401 - Shipper presence detect Alarm	Clean optical lenses on sensor PE3401 check wiring and acknowledge on SCADA.
	PE3402 - Looping Closing Scanner Trigger	PE3402 - Looping closing scanner trigger Alarm	Clean optical lenses on sensor PE3402 check wiring and acknowledge on SCADA.
	CY3401 - Shipper Pusher CYL @ Labelling	CY3401-Shipper Pusher cyl @labelling Extend / Retract Reed Alarm	Inspect CY3401 extend/retract reed switch positioning and wiring. Acknowledge on SCADA.