

Sub-System Assembly	Equipment Component & Tag	Associated Alarm Message(s)	Troubleshooting & User Action
Power Roller & Rejection Conveyor	MO3101 - Powered Roller Conveyor Motor	MO3101-Power Roller Conveyor Induction Motor Run Feedback Alarm	Turn on motor MCB from control panel then acknowledge on SCADA and start again.
	PE3101 - Shipper High Level PE	PE3101 - Shipper High level PE Alarm	Clean and align PE3101 sensor check wiring and acknowledge on SCADA.
	PE3102 - Shipper Presence @ Stopper CYL	PE3102 - Shipper presence at Stopper Cyl Alarm	Clean and align PE3102 sensor check wiring and acknowledge on SCADA.
	PE3103 - Shipper Presence for Palletizer	PE3103 - Shipper presence for Palletizer Alarm	Clean and align PE3103 sensor check wiring and acknowledge on SCADA.
	PE3104 - Shipper Presence @ Rejection Station	PE3104 - Shipper presence at Rejection Station Alarm	Clean and align PE3104 sensor check wiring and acknowledge on SCADA.
	PE3201 - Rejected Shipper Full Eye	PE3201 - Rejected shipper Full Eye Alarm	Clear filled rejection station area clean sensor PE3201 and acknowledge on SCADA.
	CY3101 - Shipper Stopper CYL	CY3101-Shipper Stopper Cyl Extend / Retract Reed Alarm	Check extend/retract side reed switches on CY3101 and fix/align switch. Acknowledge on SCADA.
	CY3102 - Rejection Shipper Stopper CYL	CY3102-Rejection Shipper stopper CYL Extend / Retract Reed Alarm	Check extend/retract side reed switches on CY3102 and fix/align switch. Acknowledge on SCADA.
	CY3103 - Rejection Shipper Pusher CYL	CY3103-Rejection Shipper Pusher CYL Extend / Retract Reed Alarm	Check extend/retract side reed switches on CY3103 and fix/align switch. Acknowledge on SCADA.