

PRE-PRINT LABEL APPLICATOR

Problem Observed	Alarm	Possible Cause	Solutions
Label not printing	Printer Offline	1: Printer disconnected	1: Check SCADA 2: Restart printer
	No Label	2: Roll finished	1: Replace roll
	Ribbon Error	3: Ribbon issue	1: Replace ribbon
Label not applying	Applicator Fault	1: Cylinder issue	1: Check air pressure
	Sensor Fault	2: No detection	1: Adjust sensor
	Label Jam	3: Label stuck	1: Clear jam
	Timing Error	4: Delay issue	1: Adjust SCADA
Label misaligned	Position Error	1: Wrong placement	1: Adjust head