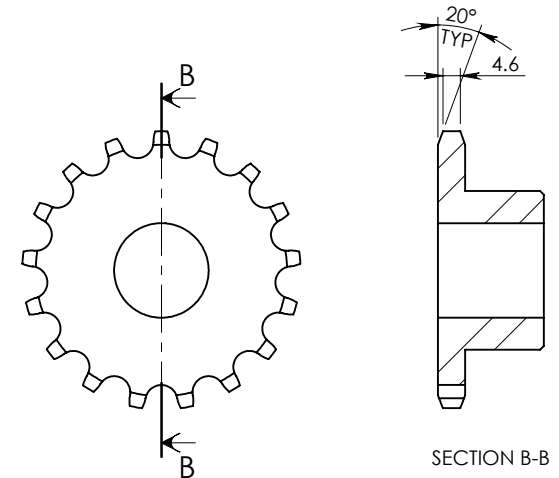
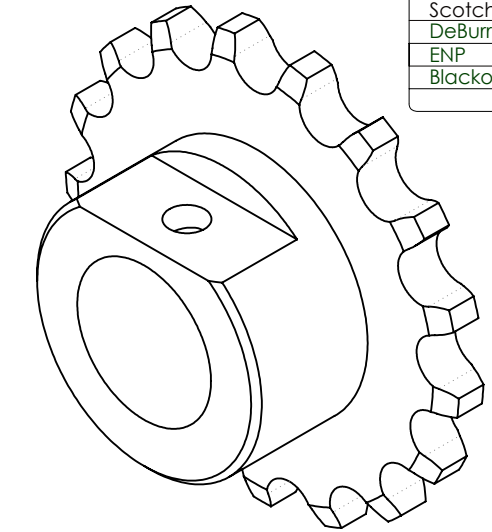
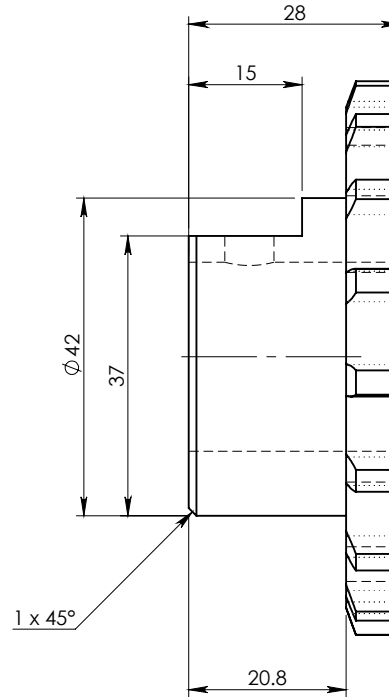
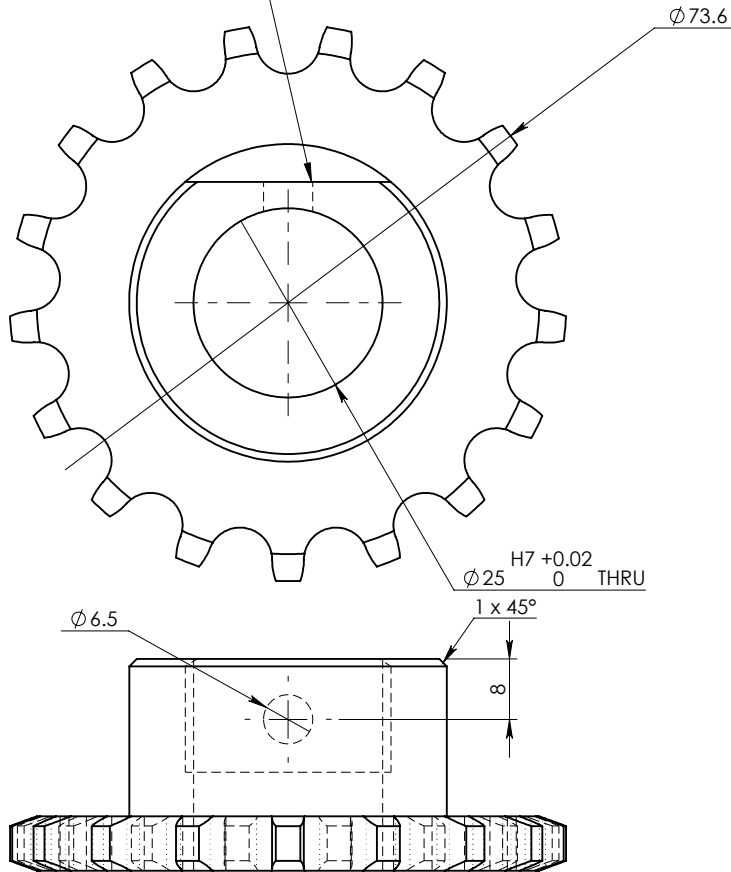


NO OF TEETH	17
TEETH WIDTH	7.2 h14
PITCH	12.7
TIP DIA Da 'Max'	76.48
P.C.D	69.12
ROLLER DIA	8.51
Tip Dia Da 'Min'	72.11

Note: Tooth alignment not important



SECTION B-B

SURFACE FINISH	
As Machined	
Acid	
Glass Bead	
Orbital Sand	
Powder Coat	
Zinc Plate	X
Anodise	
Polished	
Scotch Brite	
DeBurr	X
ENP	
Blackodise	

NOTE:
TEETH SHOULD BE INDUCTION HARDENED.HARDENED UPTO 28~30 HRC.
CASE DEPTH 0.3~0.4mm.
MAINTAIN ALL FITS/TOLERANCES AS SHOWN IN THE DRAWING AFTER THE SURFACE TREATMENT

Note : Maintain controlled dimensions after Surface Treatment.



Bector Automation
RML India Pvt. Ltd.
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TOLERANCES
NO DECIMAL PLACE =0 +0.2 -0.2
ONE DECIMAL PLACE =0.0 +0.1 -0.1
FABRICATION =0 +1.0 -1.0
ALL DIMENSIONS ARE IN MILLIMETERS

p255 Soap Case Packer
Magazine
Drive Sprocket

MATERIAL: 1/2" P Simplex Sprocket 17th		Created From: P800-1417	
APPROX. FINISHED WT. (K.g.): 295.45		COMPONENT COLOUR:	
		DRAWING No. 16607-1423	
		PRINTED: 18-01-2025	
		DESIGN: V Walke	
		DRAWN: V W	
REV	BY	DATE	MODIFICATIONS

SHEET
1/1