

Sub-System Assembly	Equipment Component & Tag	Associated Alarm Message(s)	Troubleshooting & User Action
Taping Machine	MO2201 / SC2201 - Bottom Taping Motor RH	MO2201 Bottom Taping Motor RH Alarm / SC2201 Drive Alarm	Inspect RH motor MCB in control panel and drive status. Reset MCB and acknowledge on SCADA.
	MO2202 / SC2202 - Bottom Taping Motor LH	MO2202 Bottom Taping Motor LH Alarm / SC2202 Drive Alarm	Inspect LH motor MCB in control panel and drive status. Reset MCB and acknowledge on SCADA.
	PE2201 - Bottom Tape Low Level	PE2201 - Bottom Tape low level Detect Alarm	Clean and align PE2201 sensor check wiring replenish tape if low and acknowledge on SCADA.
	PE2202 - Shipper Presence @ Taping Unit	PE2202 - Shipper Presence Detect@Taping Unit Alarm	Clean and align PE2202 sensor check wiring and acknowledge on SCADA.
	PE2203 - Bottom Tape Check	PE2203 - Bottom tape check Alarm	Clean and align PE2203 sensor check wiring and acknowledge on SCADA.
	PE2701 - Top Tape Low Level Detect	PE2701 - Top tape low level detect Alarm	Clean and align PE2701 sensor check wiring replenish top tape and acknowledge on SCADA.
	PE2702 - Shipper Presence PE	PE2702 - Shipper Presence PE Alarm	Clean and align PE2702 sensor check wiring and acknowledge on SCADA.