

Sub-System Assembly	Equipment Component & Tag	Associated Alarm Message(s)	Troubleshooting & User Action
Infeed Conveyor	PE2301 - Matrix Presence @ Pick Position	PE2301 - Matrix Presence PE @ Pick position Alarm	Clean and align PE2301 sensor check wiring and acknowledge on SCADA.
	PE2302 - Fallen Matrix Detect Sensor	PE2302 - Fallen Matrix Detect Sensor Alarm	Clean and align PE2302 sensor check wiring and acknowledge on SCADA.
	PE2303 - Rejection Bin Full	PE2303 - Rejection Bin Full Alarm	Clean and align PE2303 sensor check wiring clear bin if full and acknowledge on SCADA.
	CY2301 - Horizontal Support CYL	CY2301-Horizontal Support Cyl Extend / Retract Reed Alarm	Check extend/retract side reed switches on CY2301 and fix/align switch. Acknowledge alarm on SCADA.
	CY2302 - Vertical Support Cylinder	CY2302-Vertical Support Cylinder Extend / Retract Reed Alarm	Check extend/retract side reed switches on CY2302 and fix/align switch. Acknowledge alarm on SCADA.
	CY2303 - Rejection Cylinder	CY2303-Rejection Cylinder Extend / Retract Reed Alarm	Check extend/retract side reed switches on CY2303 and fix/align switch. Acknowledge alarm on SCADA.