

Collation & Stacker Assembly

Problem Observed	Alarm / Tag	Possible Cause	Solutions
Stacker not running	SC2301 – Drive Fault	1: Servo fault	1: Reset drive
	MO2301 – Motor OFF	2: Motor disabled	1: Enable motor
Stacker not homing	PX2301	1: Sensor not detecting	1: Clean proxy and Check Connection
Side shift not working	CY2301	1: Cylinder not actuating	1: Check air supply or Reed input
Bottom plate not working	CY2302	1: Cylinder issue	1: Check solenoid or Reed Input