

## Roller Conveyor

<b>Problem Observed</b>	<b>Alarm / Tag</b>	<b>Possible Cause</b>	<b>Solutions</b>
Conveyor not running	MO3001	1: Motor issue	1: Check power
Shipper not detected	PE3001	1: Sensor fault	1: Clean sensor
Conveyor not starting	K3002	1: No ON signal	1: Check PLC output