

## Infeed Conveyor Assembly

Problem Observed	Alarm / Tag	Possible Cause	Solutions
Conveyor not running	SC1801 – Drive Fault	1: Drive trip	1: Check HMI drive page 2: Reset drive
	MO1801 – Motor OFF	2: Motor disabled	1: Enable motor
Product accumulation	PE1801 – High Level Sensor	1: Product jam	1: Clear jam
Side shift not working	PE1803 PE1802	1: Product not detected	1: Check sensor alignment and Wiring