

Shipper Filling & Tilting Station

Problem Observed	Alarm / Tag	Possible Cause	Solutions
Shipper not detected	PE1701	1: No shipper present	1: Place shipper
Tilting not working	SC1701 – Drive Fault	1: Drive fault	1: Reset drive
	MO1701 – Motor OFF	2: Motor disabled	1: Enable motor
Not homing	PX1701	1: Homing Position Fail	1: Clean Proxy or Check Connection
Not reaching 120°	PX1702	1: Position error	1: Clean Proxy or Check Connection
Layer support not working	CY1701 / CY1702	1: Cylinder issue	1: Check air or Reed Input
Manual confirmation missing	PB1701	1: Button not pressed	1: Press PB