

SHIPPER MAGAZINE

Problem Observed	Alarm	Possible Cause	Solutions
Carton not feeding	Magazine Empty	1: No cartons	1: Load cartons properly
	Carton Jam	2: Carton stuck	1: Stop machine
			2: Remove jam
	Sensor Fault	3: Not detecting carton	1: Check SCADA input
			2: Clean sensor
	Guide Misalignment	4: Improper setting	1: Adjust side guides
	Vacuum Fault	5: No suction	1: Check vacuum system
	Cylinder Fault	6: Not pushing	1: Check air pressure
2: Inspect cylinder			
Low Air Pressure	7: Insufficient air	1: Check regulator	